

Work Order ID 156573

Tuesday, January 31, 2017 1:19:07 PM

156573

Rush.

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Item ID: D3479-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Flange Plate
Start Date: 1/31/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/3/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: umf Date: 17-1-31 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3479	Rev B						DAS 46 9-89		17/02/01
100	FLOW WATER JET	0.00				1			
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	Cut as per Dwg D3479 Dwg Rev: <u>B</u> Prog Rev: <u>B</u>								
110	QC2- Inspect parts off machine FAI/FAIB	0.00					DAS 46 9-89		17/02/01
110						1			
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
38
9-89

FEB 01 2017

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Item ID: D3479-7 Accept ***N900040100*** Setup Start ***NS1***
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Required Date: 2/3/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Small Fab	Small Fab	0.00							
Small Fab	Memo <i>N/A</i> Debut if necessary.	0.00							
Small Fab									
140 *140* QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo <i>N/A</i>	0.00							
150 *150* Packaging	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							

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Revision ID: Stop ***NS2***
Item Name: Flange Plate
Start Date: 1/31/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/3/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

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in small
sub
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17-2-2



muf

17-2-2

Picklist Print

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Work Order ID: 156573

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Parent Item: D3479-7

D3479-7

Parent Item Name: Flange Plate

Start Date: 1/31/2017

Required Date: 2/3/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-02-02 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S26GA		Purchased		No			sf	47.1300		0.07			
M304S26GA									**				
304/316 0.018 SHEET													

Location

Loc Qty

Loc Code

MAT020

47.13

m132320

47.13

M130560

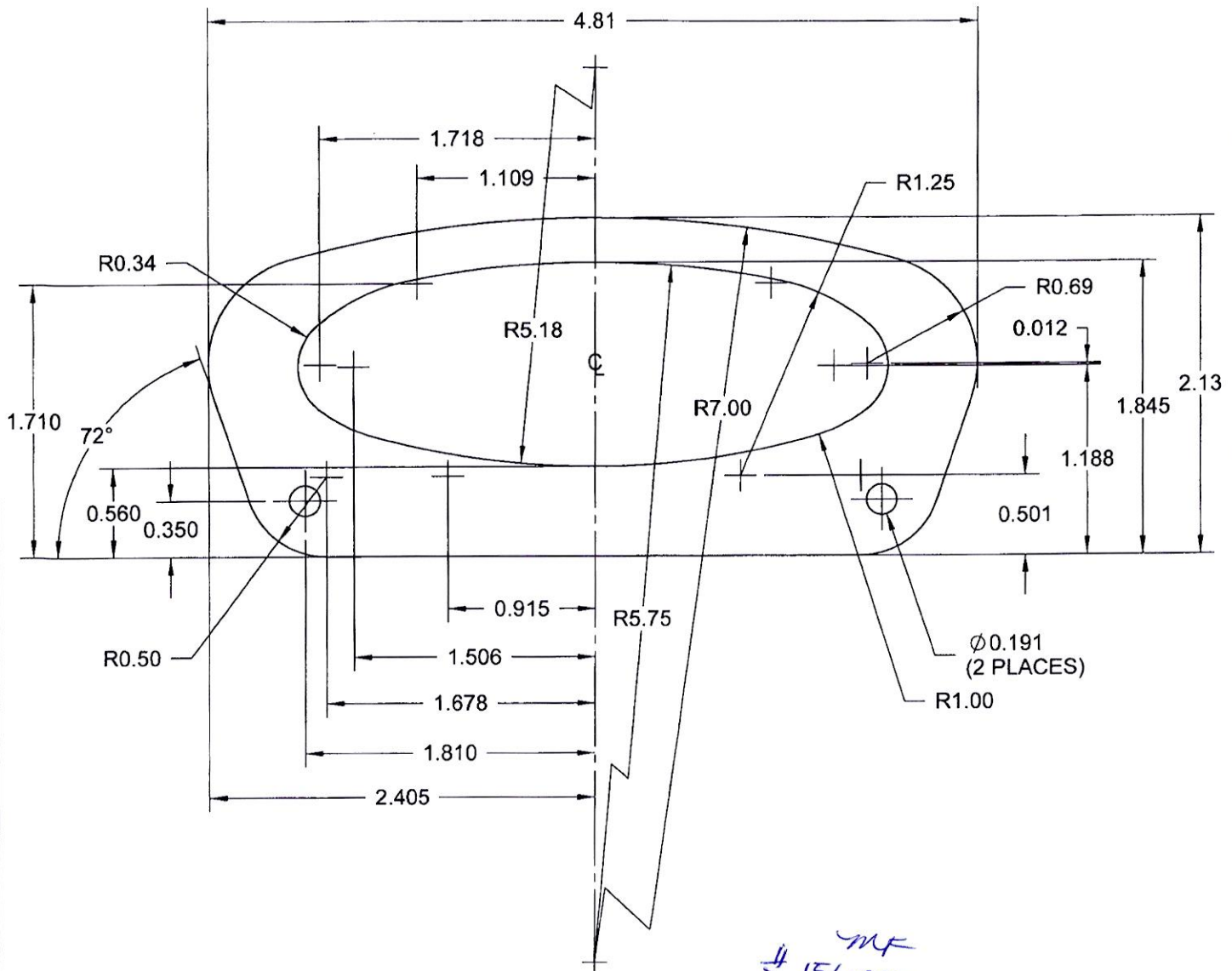
0.07

DAS
46
9-89

17/02/01

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RA</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3479	REV. B SHEET 4 OF 4
DATE 08.12.19	TITLE ADAPTER INLET	SCALE 1:1	

RELEASED
9/10/30 NMD**D3479-7 FLANGE PLATE****NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH $\triangle B$
OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) PART IS SYMMETRICAL ABOUT CENTERLINE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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